

## Amendments to the Claims

1. (original) A control method comprising:  
traversing a die-strip through a plurality of substations of an in-line, back-end, integrated circuit (IC) device assembly line;  
automatically examining said die-strip at multiple locations within said plurality of substations using a plurality of automated vision camera systems;  
collecting information regarding said examining from said plurality of automated vision camera systems and storing said information in a memory resident database of a central computer system; and  
controlling processes of said plurality of substations using a common communication protocol and commands and data issued from said central computer system.

2. (original) A method as described in Claim 1 wherein said central computer system is a manufacturing execution system (MES).

3. (original) A method as described in Claim 1 wherein said common communication protocol is a version of the standard semi equipment communications standard/generic equipment model (SECS/GEM).

4. (original) A method as described in Claim 2 wherein said common communication protocol is a version of the standard semi equipment communications standard/generic equipment model (SECS/GEM).

5. (original) A method as described in Claim 1 wherein said collecting information comprises:

communicating said information from said plurality of automated vision systems to an equipment cell controller; and

communicating said information from said equipment cell controller to said central computer system.

6. (original) A method as described in Claim 5 wherein said controlling comprises:

communicating said commands and data from said central computer system to said equipment cell controller; and

communicating said commands and data from said equipment cell controller to said plurality of substations.

7. (original) A method as described in Claim 1 wherein said plurality of substations comprise a front-of-line portion and an end-of-line portion and wherein said collecting information comprises:

communicating information from a first portion of said plurality of automated vision systems of said front-of-line portion to a first equipment cell controller;

communicating information from a second portion of said plurality of automated vision systems of said end-of-line portion to a second equipment cell controller; and

communicating said information from said first and second equipment cell controllers to said central computer system.

8. (original) A method as described in Claim 7 wherein said controlling comprises:

communicating first commands and data from said central computer system to said first equipment cell controller;

communicating said first commands and data from said first equipment cell controller to said front-of-line portion of said plurality of substations;

communicating second commands and data from said central computer system to said second equipment cell controller; and

communicating said second commands and data from said second equipment cell controller to said end-of-line portion of said plurality of substations.

9. (original) A method as described in Claim 1 wherein said collecting information further comprises determining a location of said die-strip by one of said automated vision camera systems identifying a unique code associated with said die-strip.

10. (original) A method as described in Claim 1 wherein said traversing is controlled by said central computer system.

11-37 (cancelled)

38. (new) A method as described in Claim 7 wherein said plurality of substations further comprise:

a test portion integrated with said end-of-line portion; and  
a finish portion integrated with said test portion.

39. (new) A method as described in Claim 7 wherein said front-of-line portion comprises: a die-attach substation; a cure substation; a first plasma substation; a bond substation and a second plasma substation.

40. (new) A method as described in Claim 7 wherein said end-of-line portion comprises: a mold substation; a post mold cure substation; a ball attach substation; a saw substation; and a sort substation.

41. (new) A method as described in Claim 38 wherein said finish portion comprises: a marking substation; a final visual inspection substation; and a tape and reel substation.